ZF 6HP26A 61







6HP26A 61

Automatic Transmission Spare Parts Catalog

Warranty Information

Warranty coverage for ZF passenger car transmission spare parts and kits covers the first 12 months after installation in the vehicle, or 24 months after purchase from ZF Services.

Warranty of the product is limited to replacement or repair, if found to be defective in ZF material or workmanship, and specifically does not cover removal, reinstallation, or any costs incidental to the repair of the vehicle, or any kind of consequential damages.

All warranty and/or non-warranty returns must be approved.

Disclaimer

The specifications and information shown in this catalog have been compiled from accepted and reliable sources and is believed to be accurate at the time of publication. While ZF Services believes this information is correct, no guarantee or warranty is made as to the accuracy of the information and ZF Services cannot and does not accept or assume any responsibilities for errors, omissions, or consequential harm or damages. Replacement parts should not be used when they do not appear to fit. ZF Services disclaims all liability and responsibility for any harm resulting from any such modifications.

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ZF 6HP26A 61 Automatic Transmission – Spare Parts Catalog



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Technical Information

Torque, Gear Ratio & Weight

Input Torque	1 Gear	2 Gear	3 Gear	4 Gear	5 Gear	6 Gear	Rev Gear	Drive	Weight (incl. oil)
326 ftlbs to 444 ftlbs (model specific)	4.17	2.34	1.52	1.14	0.87	0.69	3.40	RWD	~196 lbs.

Oil Capacity

9.4 liters (10 Quarts) + 5 liters (0.53 Quarts) for cooling system

6HP26A 61 Lubricants

Amount	ZF Part #	Oil Grade
20 Liter Canister	S671090281	ZF LifeGuardFluid 6+
209 Liter Drum	S671090280	ZF LifeGuardFluid 6+

Note: ZF recommends the use of LifeGuardFluid 6+ for optimal performance.

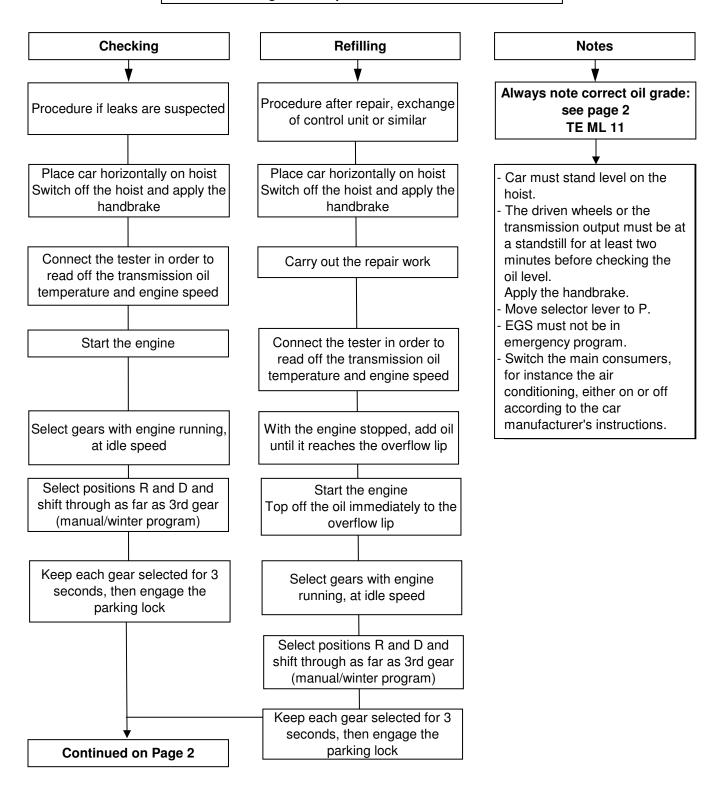
6HP26A 61 Technical Literature

Language	ZF Part #	Description
English	1068 766 703	6HP26A 61 REPAIR MANUAL (CD)
English	1068 766 701	6HP26A 61 FUNCTIONAL DESCRIPTION - BMW (CD)
English	1068 766 704	6HP26A 61 FUNCTIONAL DESCRIPTION - AUDI (CD)



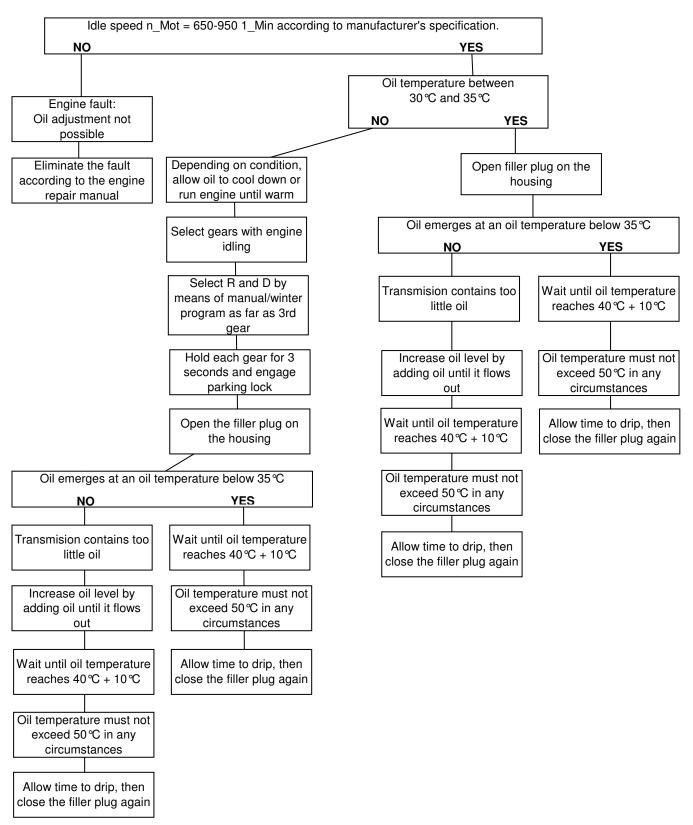
6HP26A 61 General Transmission Oil Filling Procedure

Adding oil to 6HP26A 61 automatic transmission - general - up to overflow at 40°C





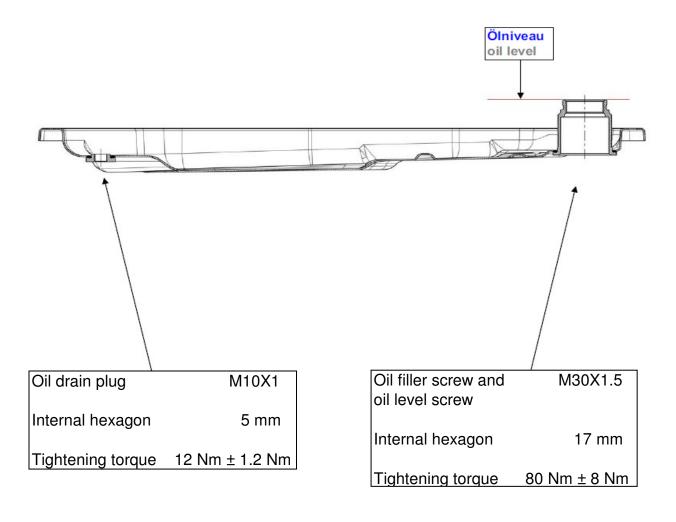
6HP26A 61 General Transmission Oil Filling Procedure (continued)





6HP26A 61 General Transmission Oil Filling Procedure (continued)

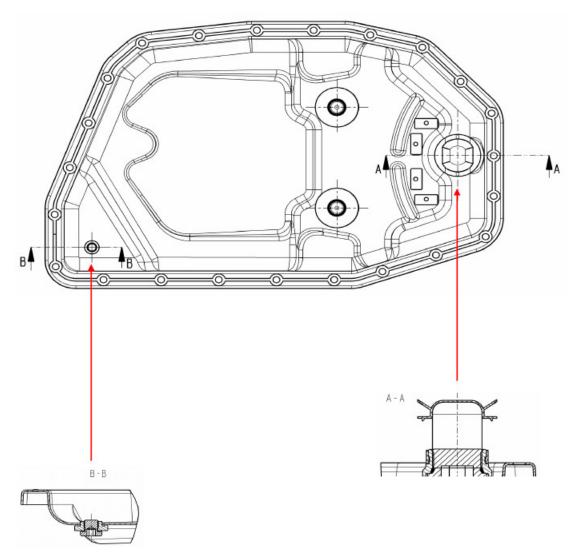
Oil service 6HP26A 61 Audi





6HP26A 61 General Transmission Oil Filling Procedure (continued)

Oil service 6HP28 AF Audi



Oil drain plug	M10X1
Internal hexagon	5 mm
Tightening torque	12 Nm ± 1.2 Nm

Oil filler screw and oil level screw	M30X1.5
Internal hexagon	17 mm
Tightening torque	80 Nm ± 8 Nm



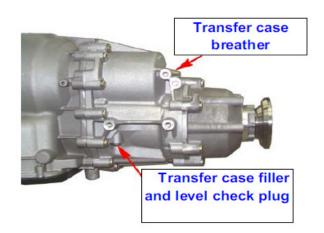
6HP26A 61 Differential Transmission Oil Filling Procedure

Adding oil to 6HP26A 61 transfer case - Audi

Transfer case with separate oil content

Transer case with Torsen differential (RA)

The transfer case is filled to the overflow mark when cold (approx. 20°C).
The car must be standing on a level surface with the engine switched off.



Oil content ex-factory:

Transfer case total filling (separate) 1.04 liters SAF AG4

0.12 liter STURACO FM 1992

Transfer case in combined transmission 1.04 liters SAF AG4

0.12 liter STURACO FM 1992

WARNING:

The "STURACO FM 1992" additive is only needed after renewal (exchange) of the Torsen differential. After assembly, pour the additive directly (axially) into the Torsen differential with the transfer case in a vertical position.



6HP26A 61 Differential Transmission Oil Filling Procedure (continued)

Adding oil to differential / transfer case of 6HP26A 61 (Audi)

Differential / transfer case with shared oil content

1.) General information:

The system is filled while cold (between 20 °C and 50 °C) until the oil overflows.

The vehicle must be standing in a level position on the hoist; the engine must be stopped.

Oil content ex-factory:

Transfer case only ... See combined drive train

Transfer case in combined drive train	ca. 1.0 ltr.	SAF-AG4 incl. 4% Sturaco FM 1992
Front-axle differential	ca. 1.2 ltr.	SAF-AG4 incl. 4% Sturaco FM 1992
Volume of oil in oil cooler and pipes	ca. 0.2 ltr	SAF-AG4 incl. 4% Sturaco FM 1992
Total oil volume:	2.4 ltr.	SAF-AG4 incl. 4% Sturaco FM 1992

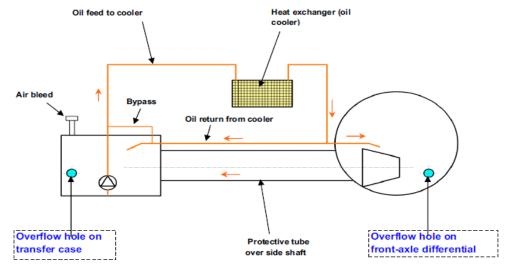
The 2.4-liter oil volume is the total oil volume for the transfer case, differential and oil cooler.

Note!

When adjusting the oil level during After Sales Service, no Sturaco needs to be added. Adjust to the correct level with SAF AG4 only.

Since the two volumes of oil (in the differential and the transfer case) are combined, the amounts of oil in the front-axle differential and the transfer case vary when the vehicle is driven. For this reason, always check the oil levels in the front-axle differential and the transfer case at the same time. The oil level is only correct if oil begins to escape from both overflow holes (remove the screw plugs).

Because it is positioned lower on the vehicle, the oil cooler is always filled until no further air bubbles escape.



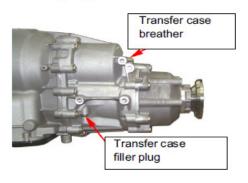


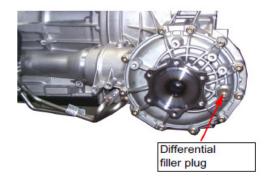
6HP26A 61 Differential Transmission Oil Filling Procedure (continued)

2.) Filling the transfer case / differential

The transfer case and the differential share the same oil content, but are at different heights on the vehicle. Since the oil levels are different, both of them must be filled separately until oil begins to escape from the overflow hole. Adding oil is best done with an angled pipe and a syringe or pump.

Positions of filler plugs





Filling procedure:

1. Fill the system when it is cold (between approx. 20 ℃ and 50 ℃), until oil begins to escape at the overflow hole.

The vehicle must be standing level (lengthways and sideways) on the hoist; the engine must be stopped.

2. Remove the screw plugs at the transfer box and differential.

Screw plug on transfer case: use a 6 mm Allen key Screw plug on differential: use an 8 mm Allen key

- 3. Add oil (SAF AG4) to the transfer case until it begins to escape from the overflow hole. Volume of oil if transfer case was empty: max. 1 liter.
- 4. Add oil (SAF AG4) to the differential until it begins to escape from the overflow hole. Volume of oil if transfer case was empty: max. 1.2 liters.
- 5. Allow oil to escape from the overflow holes on the transfer case and differential until the flow of oil breaks off.
- 6. Close the filler holes by inserting the screw plugs.

Filler plug on transfer case: M12 x 1,5 / Innen 6kt. 6 mm / 20 Nm Filler plug on differential: M18 x 1,5 / Innen 6kt. 8 mm / 35 Nm

- 7. To make sure that the pipe system and oil cooler are correctly filled with oil, drive the vehicle for about 5 minutes at 40 km/h (distance > 4 km).
- 8. Repeat steps 1 to 6 as described above.

Depending on the waiting period, some oil will normally escape at the front-axle differential, and app. 0.3 liter will need to be added at the transfer case (until the oil begins to overflow). This situation is due to the distribution of oil between the front-axle differential and the transfer case when the vehicle is operated.

Important! Oil must escape from both overflow holes, otherwise the total oil content will be too low.



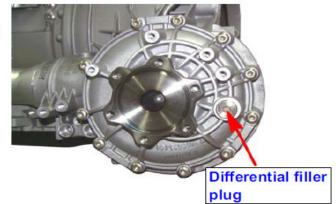
6HP26A 61 Differential Transmission Oil Filling Procedure (continued)

Adding oil to 6HP26A 61 differential - Audi

Differential with separate oil content

The differential is filled to the overflow mark while cold (approx. 20°C).

The car must be standing on a level surface with the engine switched off.



Content ex-factory: 1.2 liters SAF AG4 1016

ZF 6HP26A 61 Automatic Transmission – Spare Parts Catalog



How To Use This Catalog

Table of Contents

Each transmission group of this catalog is listed in the table of contents. This spare parts catalog includes only transmission specification numbers for North American applications.

Technical Information

All technical information is specific to the transmission models that are referenced in this catalog. Weight and oil capacity information are only approximate and may vary by actual transmission specification. For any technical inquiry, please contact your preferred ZF passenger car transmission distributor for assistance. For a list of technical literature available from ZF or for answers to frequently asked questions about ZF transmissions visit us at www. zf.com/na.

Spare Parts

Each transmission is divide into groups (e.g. gearbox housing group). The position number (**Position #**) is used to identify the location of each spare part in the transmission. A position number like 01.010 is either a spare part or an assembly. A position number like 01.010/110 is a subcomponent of an assembly. Please contact your preferred ZF passenger car transmission distributor about availability of assemblies and subcomponents.

Contact ZF for the most updated part number (for example: 6HP19 1071 040 XXX). Please, have the position number and model number prepared when you call. Thank you.

Use our toll free Service-Hotline: 1-800-451-2595.

The description (Description) identifies the spare part.

The quantity (Quantity) is the amount of spare parts included in one transmission model for a certain position number. The quantity may vary depending on the transmission specification and certain spare parts may be used in multiple positions in the transmission.

The notes column (Notes) gives more information about the spare part (e.g. included in a kit).

Example

OIL SUPPLY GROUP

Position #	Description	Quantity	Notes
10.010	PUMP	1	
10.010/150	NEEDLE SLEEVE	1	
10.090	SHIM	1	Selective shim; see page 34.

Selective Shims, Snap Rings, Steel Plate & Kits Content

Each list for selective shims, snap rings or steel plate is listed in this section of the catalog. Please measure the clearance according to the repair manual and select the required spare part from the table.

The kits content section shows all available kits for the transmission models that are referenced in this catalog, including the content of each kit.

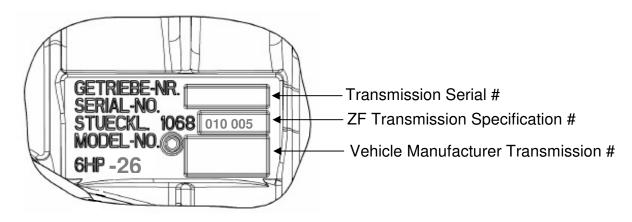
Mechatronic and Valve Body are only available as complete Service-Mechatronic.

ZF 6HP26A 61 Automatic Transmission – Spare Parts Catalog



Type Plate Information

The type plate is located on the main housing of the transmission. Please refer to the ZF transmission specification # when searching for spare parts and kits in this catalog.

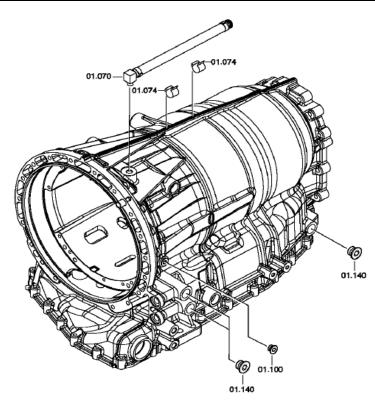




6HP26A 61 1068 030 XXX

EXTERNAL GEARBOX HOUSING GROUP

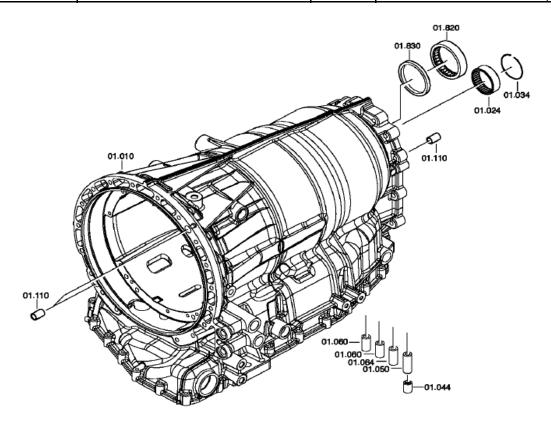
Position #	Description	Quantity	Notes
01.070	BREATHER	1	
01.074	CABLE TERMINAL	2	
01.100	SCREW PLUG	1	
01.140	SCREW PLUG	3	Included in overhaul kit; see page 45.





INTERNAL GEARBOX HOUSING GROUP

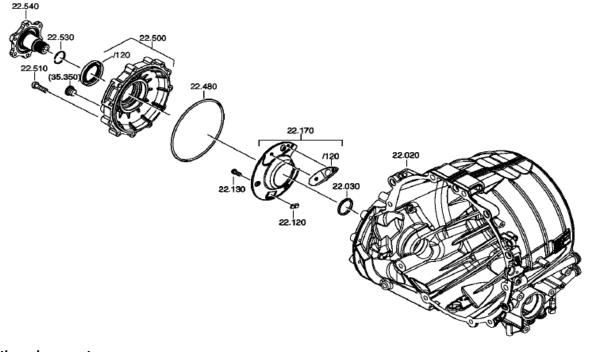
Position #	Description	Quantity	Notes
01.010	GEARBOX HOUSING	1	
01.024	NEEDLE SLEEVE	1	
01.034	SNAP RING	1	
01.044	BUSHING	4	
01.050	SEALING SLEEVE	1	Included in overhaul kit; see page 45.
01.060	SEALING SLEEVE	2	Included in overhaul kit; see page 45.
01.064	SEALING SLEEVE	1	Included in overhaul kit; see page 45.
01.110	DOWL	3	
01.820	NEEDLE SLEEVE	1	
01.830	SHAFT SEAL	1	Included in overhaul kit; see page 45.





TORQUE CONVERTER GROUP

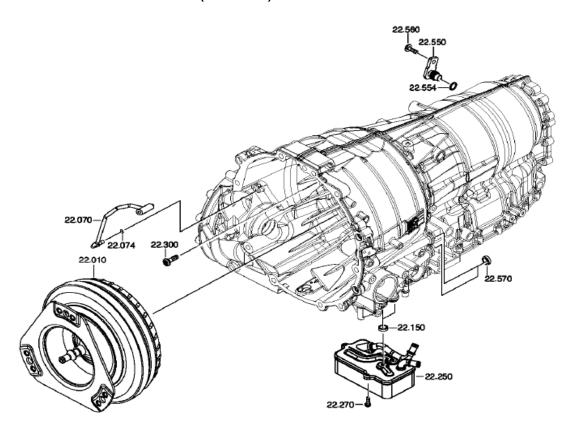
Position #	Description	Quantity	Notes
22.010	CONVERTER	1	
22.020	CONVERTER BELL	1	
22.030	SHAFT SEAL	1	Included in overhaul kit; see page 45.
22.070	BREATHER	1	
22.074	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
22.120	MAGNET	1	
22.130	TORX SCREW	3	M16x14
22.150	SEALING RING	2	Included in overhaul kit; see page 45.
22.170	OIL BAFFLE PLATE ASSEMBLY	1	
22.170/120	GASKET	1	Included in overhaul kit; see page 45.
22.250	OIL COOLER	1	
22.270	TORX SCREW	3	M6X15
22.300	TORX SCREW	18	M8X27
22.480	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
22.500	COVER ASSEMBLY	1	
22.500/120	SHAFT SEAL	1	Included in overhaul kit; see page 45.
22.510	TORX SCREW	11	M8X30
22.530	SNAP RING	1	
22.540	OUTPUT FLANGE	1	
22.550	PLUG	1	
22.554	ROUND SEALING RING	1	
22.560	TORX SCREW	1	M6X15
22.570	SEALING RING	2	Included in overhaul kit; see position # 22.150.
35.350	SCREW PLUG	1	See Front Axle Differential Group; page 29.



Continued on next page.



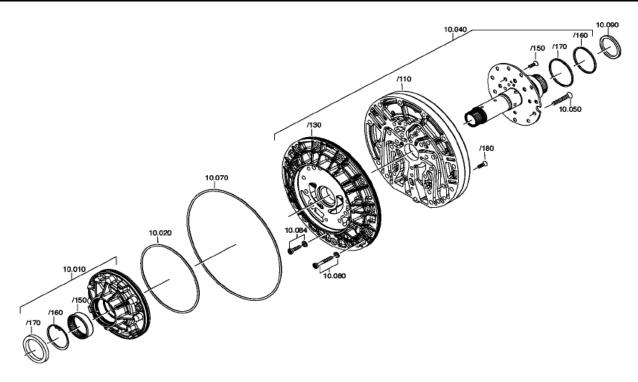
TORQUE CONVERTER GROUP (continued)





OIL SUPPLY GROUP

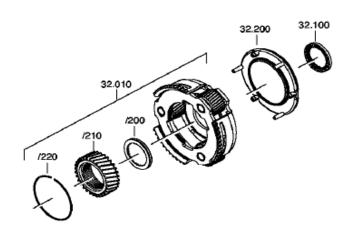
Position #	Description	Quantity	Notes
10.010	PUMP ASSEMBLY	1	
10.010/150	NEEDLE SLEEVE	1	
10.010/160	SNAP RING	1	
10.010/170	SHAFT SEAL	1	Included in overhaul kit; see page 45.
10.020	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
10.040	INTERMEDIATE PLATE ASSEMBLY	1	
10.040/110	INTERMEDIATE PLATE	1	
10.040/130	CENTERING PLATE	1	
10.040/150	COUNTER SCREW	6	
10.040/160	PISTON RING	1	Included in overhaul kit; see page 45.
10.040/170	PISTON RING	1	Included in overhaul kit; see page 45.
10.040/180	COUNTER SCREW	4	M6X28
10.050	COUNTER SCREW	11	M6X46
10.070	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
10.080	TORX SCREW	13	
10.084	TORX SCREW	1	Included in overhaul kit; see page 45.
10.090	SHIM	1	Selective shim; see page 34.





FRONT PLANETARY DRIVE GROUP

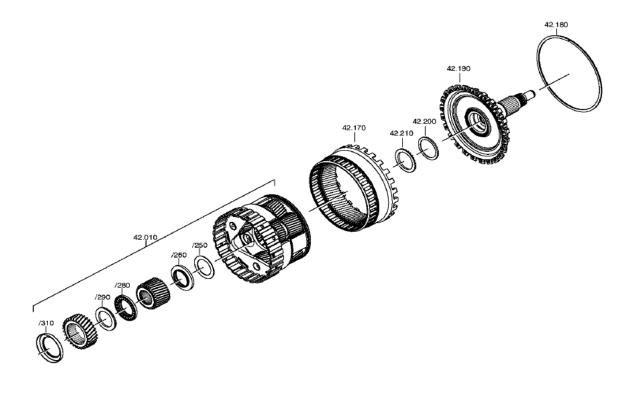
Position #	Description	Quantity	Notes
32.010	PLANETARY DRIVE	1	
32.010/200	AXIAL NEEDLE BEARING	1	
32.010/210	SUN GEAR	1	
32.010/220	SNAP RING	1	
32.100	AXIAL NEEDLE BEARING	1	
32.200	OIL TRAY	1	





REAR PLANETARY DRIVE GROUP

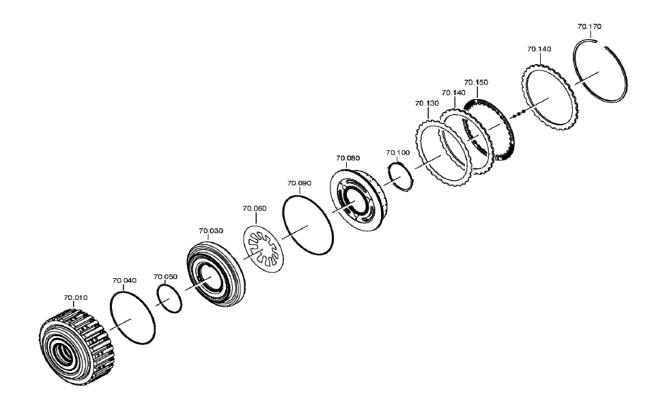
Position #	Description	Quantity	Notes
42.010	PLANET CARRIER	1	
42.010/250	AXIAL SHIM	1	1.00 mm
42.010/260	AXIAL NEEDLE BEARING	1	
42.010/280	AXIAL NEEDLE BEARING	1	
42.010/290	AXIAL SHIM	1	3.20 mm
42.010/310	AXIAL SHIM	1	
42.170	RING GEAR	1	
42.180	SNAP RING	1	
42.190	OUTPUT SHAFT	1	
42.200	AXIAL SHIM	1	1.00 mm
42.210	AXIAL NEEDLE BEARING	1	





COUPLING A GROUP

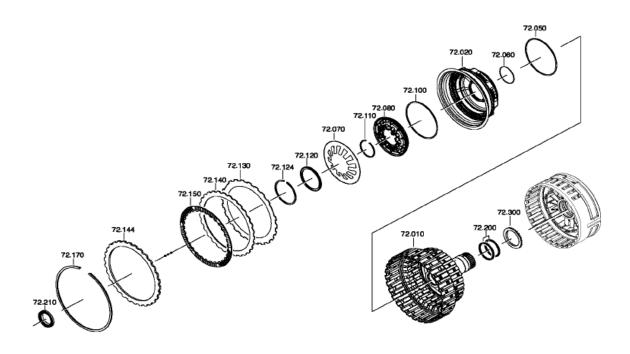
Position #	Description	Quantity	Notes
70.010	CYLINDER	1	
70.030	PISTON	1	
70.040	PROFILED SEALING RING	1	Included in overhaul kit; see page 45.
70.050	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
70.060	CUP SPRING	1	
70.080	OIL DAM	1	
70.090	PROFILED SEALING RING	1	Included in overhaul kit; see page 45.
70.100	K-RING	1	1.50
70.130	UNDULATING SPRING	1	
70.140	STEEL PLATE	5	3.00; Included in steel kit; see pages 43 & 44.
70.150	FRICTION PLATE	4	Included in friction kit; see page 42.
70.170	SNAP RING	1	Selective snap ring; see page 39.





COUPLING B GROUP

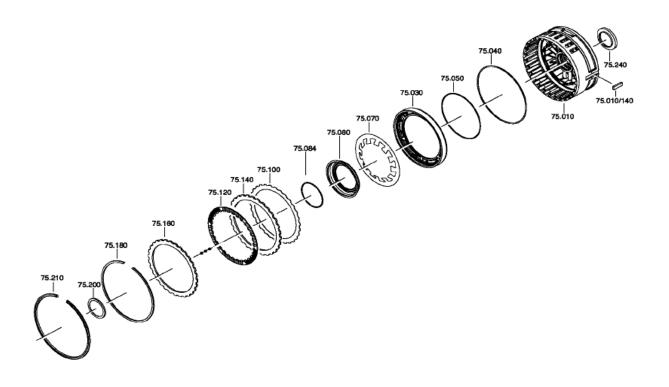
Position #	Description	Quantity	Notes
72.010	SUN GEAR SHAFT	1	
72.020	PISTON	1	
72.050	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
72.060	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
72.070	CUP SPRING	1	
72.080	OIL DAM	1	
72.100	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
72.110	SNAP RING	1	2.50
72.120	FIXING SHIM	1	
72.124	SNAP RING	1	1.50
72.130	UNDULATING SPRING	1	
72.140	STEEL PLATE	4	2.10; Included in steel kit; see pages 43 & 44.
72.144	END PLATE	1	Included in steel kit; see pages 43 & 44.
72.150	FRICTION PLATE	4	Included in friction kit; see page 42.
72.170	SNAP RING	1	Selective snap ring; see page 39.
72.200	SEALING RING	2	Included in overhaul kit; see page 45.
72.210	AXIAL NEEDLE BEARING	1	
72.300	AXIAL NEEDLE BEARING	1	





COUPLING C GROUP

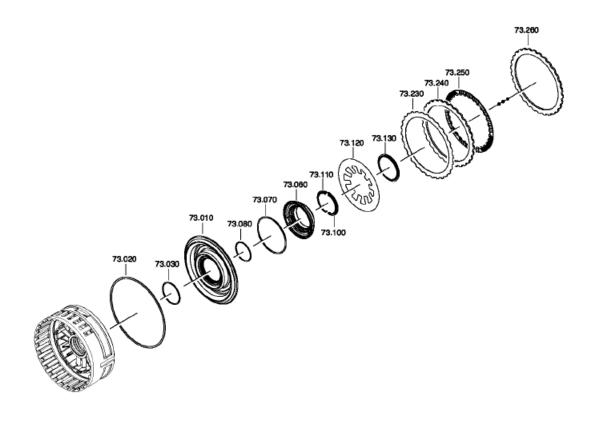
Position #	Description	Quantity	Notes
75.010	CYLINDER	1	
75.010/140	FITTING KEY	2	
75.030	PISTON	1	
75.040	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
75.050	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
75.070	CUP SPRING	1	
75.080	STOP-RING	1	
75.084	SNAP RING	1	2.00
75.100	UNDULATING SPRING	1	
75.120	FRICTION PLATE	4	Included in friction kit; see page 42.
75.140	STEEL PLATE	4	3.00; Included in steel kit; see pages 43 & 44.
75.160	END PLATE	1	3.90; Included in steel kit; see pages 43 & 44.
75.180	SNAP RING	1	Selective snap ring; see page 39.
75.200	ANGLE DISC	1	
75.210	SNAP RING	1	
75.240	AXIAL NEEDLE BEARING	1	





COUPLING D GROUP

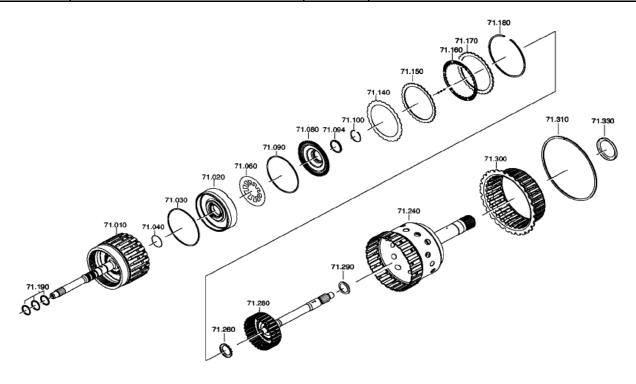
Position #	Description	Quantity	Notes
73.010	PISTON	1	
73.020	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
73.030	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
73.060	OIL DAM	1	
73.070	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
73.080	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
73.100	SPLIT RING	1	
73.110	SPLIT RING	1	
73.120	CUP SPRING	1	
73.130	SPLIT RING	1	
73.230	UNDULATING SPRING	1	
73.240	STEEL PLATE	6	2.10; Included in steel kit; see pages 43 & 44.
73.250	FRICTION PLATE	6	Included in friction kit; see page 42.
			Selective steel plate; see page 41.
73.260	END PLATE	1	Included in steel kit; see pages 43 & 44.





COUPLING E GROUP

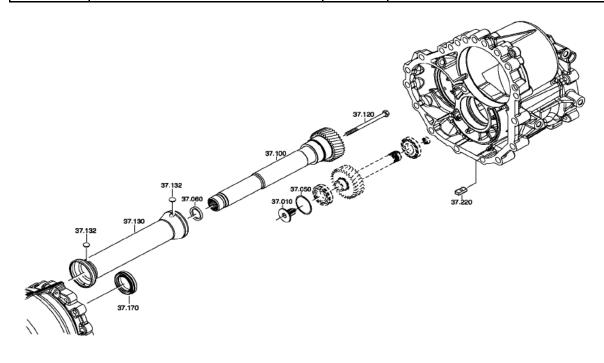
Position #	Description	Quantity	Notes
71.010	INPUT SHAFT	1	
71.020	PISTON	1	
71.030	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
71.040	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
71.060	CUP SPRING	1	
71.080	OIL DAM	1	
71.090	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
71.094	FIXING PLATE	1	
71.100	SNAP RING	1	
71.140	UNDULATING SPRING	1	
71.150	STEEL PLATE	6	Included in steel kit; see pages 43 & 44.
71.160	FRICTION PLATE	6	Included in friction kit; see page 42.
71.170	END PLATE	1	Included in steel kit; see pages 43 & 44.
71.180	SNAP RING	1	Selective snap ring; see page 40.
71.190	PISTON RING	3	Included in overhaul kit; see page 45.
71.240	SUN GEAR SHAFT	1	
71.260	AXIAL NEEDLE BEARING	1	
71.280	INTERMEDIATE SHAFT	1	
71.290	AXIAL NEEDLE BEARING	1	
71.300	DISC CARRIER	1	
71.310	SNAP RING	1	
71.330	ANGLE DISC	1	





FRONT AXLE OUTPUT GROUP

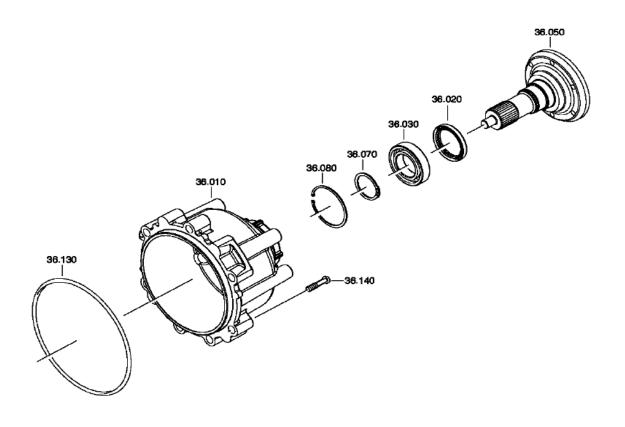
Position #	Description	Quantity	Notes
37.010	OIL FEED	1	
37.050	SHIM	1	Selective shim; see page 34.
37.060	WASHER	1	
37.100	SIDE SHAFT	1	
37.120	HEXAGON BOLT	1	
37.130	PROTECTING TUBE	1	
37.132	PLUG	2	
37.170	SHAFT SEAL	1	Included in overhaul kit; see page 45.
37.220	MAGNET	1	





REAR AXLE OUTPUT GROUP

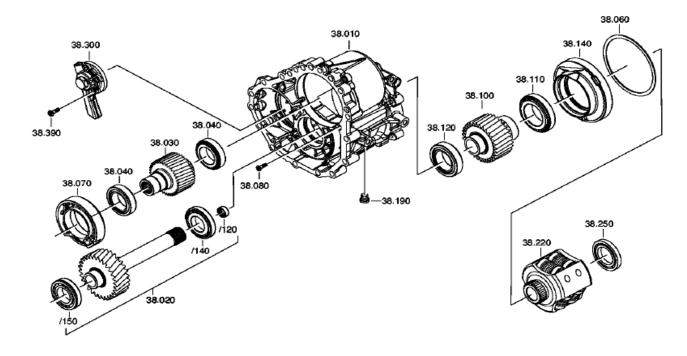
Position #	Description	Quantity	Notes
36.010	DISTRIBUTOR HOUSING	1	
36.020	SHAFT SEAL	1	Included in overhaul kit; see page 45.
36.030	BALL BEARING	1	
36.050	OUTPUT FLANGE	1	
36.070	RETAINING RING	1	
36.080	RETAINING RING	1	
36.130	ROUND SEALING RING	1	Included in overhaul kit; see page 45.
36.140	TORX SCREW	7	M8X45





DISTRIBUTOR GROUP

Position #	Description	Quantity	Notes
38.010	INTERMEDIATE HOUSING	1	
38.020	FRONT AXLE SHAFT ASSEMBLY	1	
38.020/120	NEEDLE SLEEVE	1	
38.020/140	TAPER ROLLER BEARING	1	
38.020/150	TAPER ROLLER BEARING	1	
38.030	INPUT GEAR	1	
38.040	TAPER ROLLER BEARING	2	
38.060	SHIM	1	Selective shim; see page 35.
38.070	BEARING HOUSING	1	
38.080	TORX SCREW	1	M12X1.5
38.100	OUTPUT GEAR	1	
38.110	TAPER ROLLER BEARING	1	
38.120	TAPER ROLLER BEARING	1	
38.140	BEARING RING	1	
38.190	SCREW PLUG	1	M12X1.5; Included in overhaul kit; see page 46.
38.220	DIFFERENTIAL	1	
38.250	BALL BEARING	1	
38.300	PUMP	1	
38.390	TORX SCREW	4	M6X30

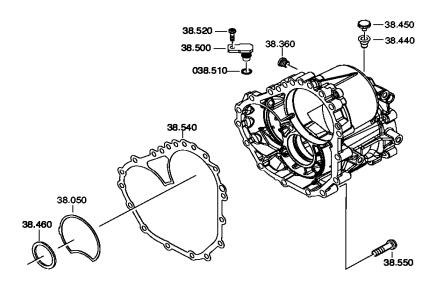


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DISTRIBUTOR GROUP (continued)

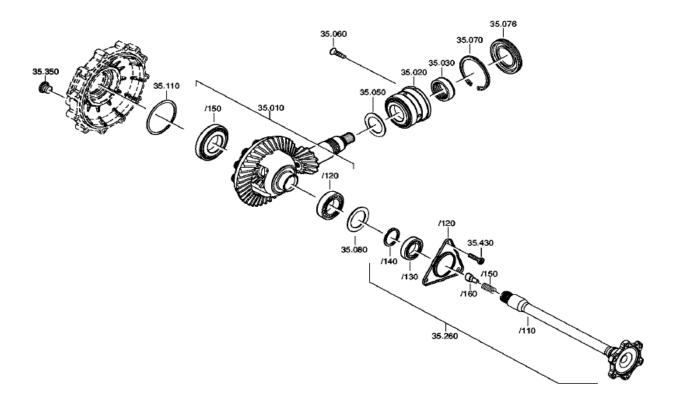
Position #	Description	Quantity	Notes
38.050	SHIM	1	Selective shim; see page 35.
38.360	SCREW PLUG	1	10X1; Included in overhaul kit; see page 46.
38.440	BREATHER TUBE	1	
38.450	BREATHER COVER	1	
38.460	SHIM	1	Selective shim; see page 36.
38.500	PLUG	1	
38.510	ROUND SEALING RING	1	11.5X3.0
38.520	TORX SCREW	1	M6X15
38.540	GASKET	1	Included in overhaul kit; see page 46.
38.550	TORX SCREW	19	M8X45





FRONT AXLE DIFFERENTIAL GROUP

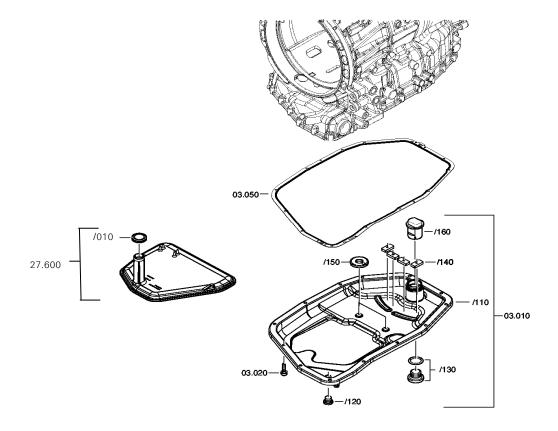
Position #	Description	Quantity	Notes
35.010	BEVEL GEAR SET	1	
35.010/120	TAPER ROLLER BEARING	1	
35.010/150	TAPER ROLLER BEARING	1	
35.020	TAPER ROLLER BEARING	1	
35.030	NUT	1	
35.050	SHIM	1	Selective shim; see pages 36 & 37.
35.060	COUNTER SCREW	1	
35.070	RETAINING RING	1	
35.076	SHAFT SEAL	1	Included in overhaul kit; see page 46.
35.080	SHIM	1	Selective shim; see page 37.
35.110	SHIM	1	Selective shim; see page 38.
35.260	FLANGE SHAFT ASSEMBLY	1	
35.260/110	FLANGE SHAFT	1	
35.260/120	COVER	1	
35.260/130	BALL BEARING	1	
35.260/140	CURVED RING	1	
35.260/150	COMPRESSION SPRING	1	
35.260/160	TAPPET	1	
35.350	SCREW PLUG	1	
35.430	TORX SCREW	3	





FILTER GROUP

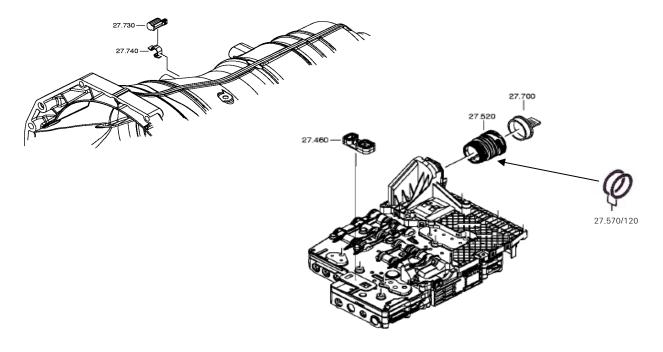
Position #	Description	Quantity	Notes
03.010	OIL SUMP ASSEMBLY	1	
03.010/110	OIL SUMP	1	
03.010/120	SCREW PLUG	1	M10X1; Included in overhaul kit; see page 46.
03.010/130	SCREW PLUG	1	M30X1.5; Included in overhaul kit; see page 46.
03.010/140	MAGNET	4	
03.010/150	MAGNET	2	
03.010/160	CAP	1	
03.020	TORX SCREW	13	M6X23
03.050	GASKET	1	Included in overhaul kit; see page 46.
27.600	FILTER	1	
27.600/010	SEALING RING	1	Included in overhaul kit; see page 46.





MECHATRONIC GROUP

Position #	Description	Quantity	Notes
27.460/020	GASKET	2	Only available in overhaul kit; see page 46.
27.460/030	GASKET	2	Only available in overhaul kit; see page 46.
27.520	GUIDE SLEEVE	1	
27.700	CAP	1	
27.730	CAPACITOR	1	
27.740	CLAMP	1	
27.570/120	ROUND SEALING RING	2	Only available in overhaul kit; see page 46.
N/A	MECHATRONIC	1	Only complete Service-Mechatronics are available.



CAUTION!

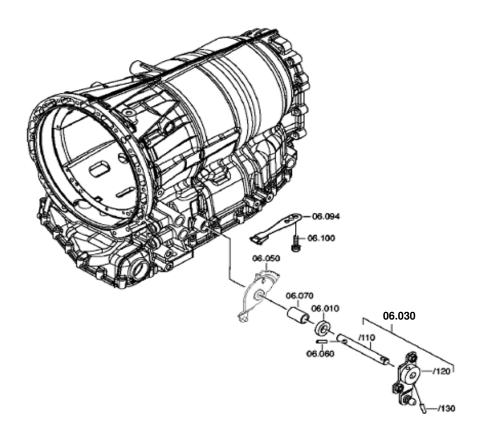
Only complete Service-Mechatronics are available.

Contact your local ZF Parts distributor for more information.



GEAR SHIFT SYSTEM M-SHIFT GROUP

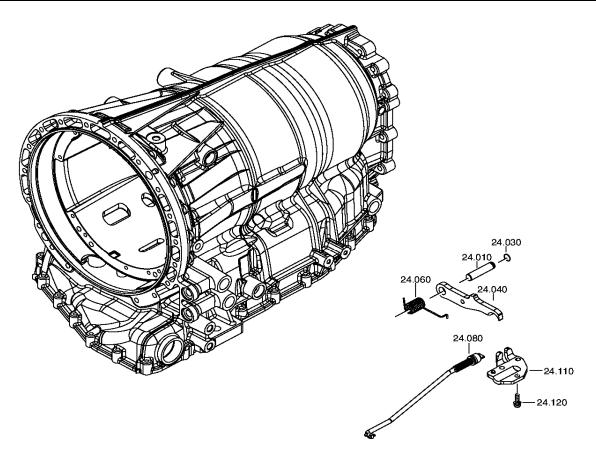
Position #	Description	Quantity	Notes
06.010	SHAFT SEAL	1	Included in overhaul kit; see page 46.
06.030	SELECTOR SHAFT	1	
06.030/110	SELECTOR SHAFT	1	
06.030/120	GEAR SHIFT LEVER	1	
06.030/130	CLAMPING SLEEVE	1	
06.050	ROOSTER COMB	1	
06.060	CLAMPING SLEEVE	1	
06.070	PIPE	1	
06.094	DETENT SPRING	1	
06.100	TORX SCREW	2	M6X13





PARKING LOCK GROUP

Position #	Description	Quantity	Notes
24.010	PIN	1	
24.030	ROUND SEALING RING	1	Included in overhaul kit; see page 46.
24.040	PAWL	1	
24.060	LEG SPRING	1	
24.080	CONNECTING BAR	1	
24.110	GUIDING PLATE	1	
24.120	TORX SCREW	4	M6X20





6HP26A 61 1068 030 XXX SELECTIVE SHIMS

6HP26A 61 SELECTIVE SHIM

Position #	Select. Parts	Description	Quantity	Notes
10.090		OIL SUPPLY SHIM		
	0730.009.529	SHIM	1	4.80
	0730.009.528	SHIM	1	4.60
	0730.009.527	SHIM	1	4.40
	0730.009.526	SHIM	1	4.20
	0730.009.525	SHIM	1	4.00
	0730.009.524	SHIM	1	3.80
	0730.009.523	SHIM	1	3.60
	0730.009.522	SHIM	1	3.40
	0730.009.521	SHIM	1	3.20
	0730.009.520	SHIM	1	3.00
	0730.009.519	SHIM	1	2.80
	0730.009.518	SHIM	1	2.60

6HP26A 61 SELECTIVE SHIM

Position #	Select. Parts	Description	Quantity	Notes		
37.050	FRONT AXLE OUTPUT SHIM					
	0730.010.909	SHIM	1	1.70		
	0730.010.910	SHIM	1	1.675		
	0730.010.911	SHIM	1	1.65		
	0730.010.912	SHIM	1	1.625		
	0730.010.913	SHIM	1	1.60		
	0730.010.914	SHIM	1	1.575		
	0730.010.915	SHIM	1	1.55		
	0730.010.916	SHIM	1	1.525		
	0730.010.917	SHIM	1	1.50		
	0730.010.918	SHIM	1	1.475		
	0730.010.919	SHIM	1	1.45		
	0730.010.920	SHIM	1	1.425		
	0730.010.921	SHIM	1	1.40		
	0730.010.922	SHIM	1	1.375		
	0730.010.935	SHIM	1	1.35		
	0730.010.936	SHIM	1	1.325		
	0730.010.937	SHIM	1	1.30		
	0730.010.938	SHIM	1	1.275		
	0730.010.939	SHIM	1	1.25		
	0730.010.940	SHIM	1	1.225		
	0730.010.941	SHIM	1	1.20		
	0730.010.942	SHIM	1	1.175		
	0730.010.943	SHIM	1	1.15		
	0730.010.944	SHIM	1	1.125		
	0730.010.945	SHIM	1	1.10		
	0730.010.946	SHIM	1	1.08		
	0730.010.947	SHIM	1	1.050		
	0730.010.948	SHIM	1	1.025		
	0730.010.949	SHIM	1	1.00		



6HP26A 61 SELECTIVE SHIM

Position #	Select. Parts	Description	Quantity	Notes
38.060		DISTRIBUTOR SHIM		
	0730.009.024	SHIM	1	1.70
	0730.009.025	SHIM	1	1.65
	0730.009.026	SHIM	1	1.60
	0730.009.027	SHIM	1	1.55
	0730.009.028	SHIM	1	1.50
	0730.009.029	SHIM	1	1.45
	0730.009.030	SHIM	1	1.40
	0730.009.031	SHIM	1	1.35
	0730.009.032	SHIM	1	1.30
	0730.009.033	SHIM	1	1.25
	0730.009.034	SHIM	1	1.20
	0730.009.035	SHIM	1	1.15
	0730.009.036	SHIM	1	1.10
	0730.009.037	SHIM	1	1.05
	0730.009.038	SHIM	1	1.00

Position #	Select. Parts	Description	Quantity	Notes
38.050		DISTRIBUTOR SHIM	-	
	1068.337.071	SHIM	1	1.70
	1068.337.070	SHIM	1	1.65
	1068.337.069	SHIM	1	1.60
	1068.337.068	SHIM	1	1.55
	1068.337.067	SHIM	1	1.50
	1068.337.066	SHIM	1	1.45
	1068.337.065	SHIM	1	1.40
	1068.337.064	SHIM	1	1.35
	1068.337.063	SHIM	1	1.30
	1068.337.062	SHIM	1	1.25
	1068.337.061	SHIM	1	1.20
	1068.337.060	SHIM	1	1.15
	1068.337.059	SHIM	1	1.10
	1068.337.058	SHIM	1	1.05
	1068.337.057	SHIM	1	1.00



6HP26A 61 SELECTIVE SHIM

Position #	Select. Parts	Description	Quantity	Notes
38.460		DISTRIBUTOR SHIM		
	0730.112.655	SHIM	1	3.60
	0730.112.654	SHIM	1	3.40
	0730.112.653	SHIM	1	3.20
	0730.112.652	SHIM	1	3.00
	0730.112.651	SHIM	1	2.80
	0730.112.650	SHIM	1	2.60
	0730.112.649	SHIM	1	2.40
	0730.112.648	SHIM	1	2.20
	0730.112.647	SHIM	1	2.00
	0730.112.646	SHIM	1	1.80
	0730.112.645	SHIM	1	1.60

Position #	Select. Parts	Description	Quantity	Notes
35.050		FRONT AXLE DIFFEREN	TIAL SHIM	
	0730.112.670	SHIM	1	1.925
	0730.106.450	SHIM	1	1.90
	0730.112.671	SHIM	1	1.875
	0730.106.449	SHIM	1	1.85
	0730.112.672	SHIM	1	1.825
	0730.106.448	SHIM	1	1.80
	0730.112.673	SHIM	1	1.775
	0730.106.447	SHIM	1	1.75
	0730.112.674	SHIM	1	1.725
	0730.106.446	SHIM	1	1.70
	0730.112.675	SHIM	1	1.675
	0730.106.445	SHIM	1	1.65
	0730.112.676	SHIM	1	1.625
	0730.106.444	SHIM	1	1.60
	0730.112.677	SHIM	1	1.575
	0730.106.443	SHIM	1	1.55
	0730.112.678	SHIM	1	1.525
	0730.106.442	SHIM	1	1.50
	0730.112.679	SHIM	1	1.475
	0730.106.441	SHIM	1	1.45
	0730.112.680	SHIM	1	1.425
	0730.106.440	SHIM	1	1.40
	0730.112.681	SHIM	1	1.375
	0730.106.439	SHIM	1	1.35
	0730.112.682	SHIM	1	1.325
	0730.106.438	SHIM	1	1.30
	0730.112.683	SHIM	1	1.275
	0730.106.437	SHIM	1	1.25
	0730.112.684	SHIM	1	1.225
	0730.106.436	SHIM	1	1.20
	0730.112.685	SHIM	1	1.175
	0730.106.435	SHIM	1	1.15



6HP26A 61 SELECTIVE SHIM

Position #	Select. Parts	Description	Quantity	Notes
35.050	ntinued)			
	0730.112.686	SHIM	1	1.125
	0730.106.434	SHIM	1	1.10
	0730.112.687	SHIM	1	1.075
	0730.106.433	SHIM	1	1.05
	0730.112.688	SHIM	1	1.025
	0730.106.432	SHIM	1	1.00
	0730.112.689	SHIM	1	0.975
	0730.106.431	SHIM	1	0.95
	0730.112.690	SHIM	1	0.925
	0730.106.430	SHIM	1	0.90

Position #	Select. Parts	Description	Quantity	Notes
35.080		FRONT AXLE DIFFERENT	IAL SHIM	
	0730.009.544	SHIM	1	1.125
	0730.009.545	SHIM	1	1.150
	0730.009.546	SHIM	1	1.175
	0730.009.547	SHIM	1	1.200
	0730.009.708	SHIM	1	1.225
	0730.009.548	SHIM	1	1.250
	0730.009.549	SHIM	1	1.275
	0730.009.550	SHIM	1	1.300
	0730.009.551	SHIM	1	1.325
	0730.009.552	SHIM	1	1.350
	0730.009.709	SHIM	1	1.375
	0730.009.553	SHIM	1	1.400
	0730.009.554	SHIM	1	1.425
	0730.009.555	SHIM	1	1.450
	0730.009.556	SHIM	1	1.475
	0730.009.557	SHIM	1	1.500
	0730.009.710	SHIM	1	1.525
	0730.009.558	SHIM	1	1.550
	0730.009.559	SHIM	1	1.575
	0730.009.560	SHIM	1	1.600
	0730.009.561	SHIM	1	1.625
	0730.009.562	SHIM	1	1.650
	0730.009.711	SHIM	1	1.675
	0730.009.563	SHIM	1	1.700
	0730.009.564	SHIM	1	1.725
	0730.009.565	SHIM	1	1.750
	0730.009.566	SHIM	1	1.775
	0730.009.567	SHIM	1	1.800
	0730.009.712	SHIM	1	1.825
	0730.009.568	SHIM	1	1.850



Position #	Select. Parts	Description	Quantity	Notes
35.110		FRONT AXLE DIFFERENT		
	0730.005.980	SHIM	1	1.90
	0730.009.674	SHIM	1	1.875
	0730.005.979	SHIM	1	1.85
	0730.009.673	SHIM	1	1.825
	0730.005.978	SHIM	1	1.80
	0730.009.672	SHIM	1	1.775
	0730.005.977	SHIM	1	1.75
	0730.009.671	SHIM	1	1.725
	0730.005.976	SHIM	1	1.70
	0730.009.670	SHIM	1	1.675
	0730.005.975	SHIM	1	1.65
	0730.009.669	SHIM	1	1.625
	0730.005.974	SHIM	1	1.60
	0730.009.668	SHIM	1	1.575
	0730.005.973	SHIM	1	1.55
	0730.009.667	SHIM	1	1.525
	0730.005.972	SHIM	1	1.50
	0730.009.666	SHIM	1	1.475
	0730.005.971	SHIM	1	1.45
	0730.009.665	SHIM	1	1.425
	0730.005.970	SHIM	1	1.40
	0730.009.664	SHIM	1	1.375
	0730.005.969	SHIM	1	1.35
	0730.009.663	SHIM	1	1.325
	0730.005.968	SHIM	1	1.30
	0730.009.662	SHIM	1	1.275
	0730.005.967	SHIM	1	1.25
	0730.009.661	SHIM	1	1.225
	0730.005.966	SHIM	1	1.20
	0730.009.660	SHIM	1	1.175
	0730.005.965	SHIM	1	1.15
	0730.009.659	SHIM	1	1.125
	0730.005.964	SHIM	1	1.10
	0730.009.658	SHIM	1	1.075
	0730.005.963	SHIM	1	1.05
	0730.009.657	SHIM	1	1.025
	0730.005.962	SHIM	1	1.00



6HP26A 61 1068 030 XXX SELECTIVE SNAP RINGS

6HP26A 61 SELECTIVE SNAP RING

Position #	Select. Parts	Description	Quantity	Notes
70.170		COUPLING A SNAP RING		•
	0730.513.791	SNAP RING	1	4.60
	0730.513.790	SNAP RING	1	4.40
	0730.513.789	SNAP RING	1	4.20
	0730.513.788	SNAP RING	1	4.00
	0730.513.787	SNAP RING	1	3.80
	0730.513.786	SNAP RING	1	3.60
	0730.513.785	SNAP RING	1	3.40
	0730.513.784	SNAP RING	1	3.20
	0730.513.783	SNAP RING	1	3.00
	0730.513.782	SNAP RING	1	2.80
	0730.513.781	SNAP RING	1	2.60
	0730.513.780	SNAP RING	1	2.40
	0730.513.779	SNAP RING	1	2.20

6HP26A 61 SELECTIVE SNAP RING

Position #	Select. Parts	Description	Quantity	Notes
72.170		COUPLING B SNAP RING	-	
	0730.513.791	SNAP RING	1	4.60
	0730.513.790	SNAP RING	1	4.40
	0730.513.789	SNAP RING	1	4.20
	0730.513.788	SNAP RING	1	4.00
	0730.513.787	SNAP RING	1	3.80
	0730.513.786	SNAP RING	1	3.60
	0730.513.785	SNAP RING	1	3.40
	0730.513.784	SNAP RING	1	3.20
	0730.513.783	SNAP RING	1	3.00
	0730.513.782	SNAP RING	1	2.80
	0730.513.781	SNAP RING	1	2.60
	0730.513.780	SNAP RING	1	2.40
	0730.513.779	SNAP RING	1	2.20

6HP26A 61 SELECTIVE SNAP RING

Position #	Select. Parts	Description	Quantity	Notes
75.180		COUPLING C SNAP RING		
	0730.513.791	SNAP RING	1	4.60
	0730.513.790	SNAP RING	1	4.40
	0730.513.789	SNAP RING	1	4.20
	0730.513.788	SNAP RING	1	4.00
	0730.513.787	SNAP RING	1	3.80
	0730.513.786	SNAP RING	1	3.60
	0730.513.785	SNAP RING	1	3.40
	0730.513.784	SNAP RING	1	3.20
	0730.513.783	SNAP RING	1	3.00
	0730.513.782	SNAP RING	1	2.80
	0730.513.781	SNAP RING	1	2.60
	0730.513.780	SNAP RING	1	2.40
	0730.513.779	SNAP RING	1	2.20



6HP26A 61 1068 030 XXX SELECTIVE SNAP RINGS

6HP26A 61 SELECTIVE SNAP RING

Position #	Select. Parts	Description	Quantity	Notes
71.180		COUPLING E SNAP RING		
	1058.370.017	SNAP RING	1	3.60
	1058.370.016	SNAP RING	1	3.40
	1058.370.015	SNAP RING	1	3.20
	1058.370.014	SNAP RING	1	3.00
	1058.370.013	SNAP RING	1	2.80
	1058.370.012	SNAP RING	1	2.60
	1058.370.011	SNAP RING	1	2.40
	1058.370.021	SNAP RING	1	2.20
	1058.370.024	SNAP RING	1	2.00
	1058.370.023	SNAP RING	1	1.80



6HP26A 61 1068 030 XXX SELECTIVE STEEL PLATE

Position #	Select. Parts	Description	Quantity	Notes
73.260		COUPLING D STEEL PLAT	ΓE	
	1068.377.021	STEEL PLATE	1	3.90
	1068.377.025	STEEL PLATE	1	3.60
	1068.377.024	STEEL PLATE	1	3.30
	1068.377.020	STEEL PLATE	1	3.00
	1068.377.023	STEEL PLATE	1	2.70
	1068.377.022	STEEL PLATE	1	2.40
	1068.377.019	STEEL PLATE	1	2.10



Kits Content

6HP26A 61 Kits Content

6HP26A 61 Friction Kit – 1068 298 034

Position #	ZF Part #	Description	Quantity	Where used (1068)	Notes
70.150	1068 277 004	Friction Plate A	5	See Chart Below	
71.160	1068 271 018	Friction Plate E	7	See Chart Below	
72.150	1068 277 002	Friction Plate B	5	See Chart Below	
73.250	1068 277 004	Friction Plate D	7	See Chart Below	
75.120	1068 277 002	Friction Plate C	5	See Chart Below	

6HP26A 61
1068 030
017 to 018
024
027
029 to 033
035 to 038
043 to 044
048 to 049
060 to 061
063
067
068

6HP26A 61 Friction Kit - 1068 298 035

Position #	ZF Part #	Description	Quantity	Where used (1068)	Notes
70.150	1068 277 004	Friction Plate A	5	See Chart Below	
71.160	1068 271 080	Friction Plate E	6	See Chart Below	
72.150	1068 277 002	Friction Plate B	5	See Chart Below	
73.250	1068 277 004	Friction Plate D	7	See Chart Below	
75.120	1068 277 002	Friction Plate C	5	See Chart Below	

6HP26A 61
1068 030
040 to 041
056
058 to 059
062
064
070
072 to 075
077



Kits Content

6HP26A 61 Kits Content

6HP26A 61 Steel Kit - 1068 298 037

Position #	ZF Part #	Description	Quantity	Where used (1068)	Notes
70.140	1068 377 020	Steel Plate A	6	See Chart Below	
71.150	1068 371 030	Steel Plate E	6	See Chart Below	
71.170	1068 371 069	End Plate E	1	See Chart Below	
72.140	1068 377 019	Steel Plate B	5	See Chart Below	
72.144	1068 372 043	End Plate B	1	See Chart Below	
73.240	1068 377 019	Steel Plate D	7	See Chart Below	
73.260	1068 377 026	End Plate D 4.2	1	See Chart Below	
73.260	1068 377 021	End Plate D 3.9	1	See Chart Below	
73.260	1068 377 025	End Plate D 3.6	1	See Chart Below	
73.260	1068 377 024	End Plate D 3.3	1	See Chart Below	
73.260	1068 377 020	End Plate D 3.0	1	See Chart Below	
73.260	1068 377 023	End Plate D 2.7	1	See Chart Below	
73.260	1068 377 022	End Plate D 2.4	1	See Chart Below	
73.260	1068 377 019	End Plate D 2.1	1	See Chart Below	
73.260	1068 377 029	End Plate D 1.8	1	See Chart Below	
75.140	1068 377 020	Steel Plate C	5	See Chart Below	
75.160	1068 377 021	End Plate C	1	See Chart Below	

6HP26A 61
1068 030
017 to 018
027
031
032
035
040
041



Kits Content

6HP26A 61 Kits Content

6HP26A 61 Steel Kit - 1068 298 038

Position #	ZF Part #	Description	Quantity	Where used (1068)	Notes
70.140	1068 377 020	Steel Plate A	6	See Chart Below	
71.150	1068 371 047	Steel Plate E	7	See Chart Below	
71.170	1068 371 069	End Plate E	1	See Chart Below	
72.140	1068 377 019	Steel Plate B	5	See Chart Below	
72.144	1068 372 043	End Plate B	1	See Chart Below	
73.240	1068 377 019	Steel Plate D	7	See Chart Below	
73.260	1068 377 026	End Plate D 4.2	1	See Chart Below	
73.260	1068 377 021	End Plate D 3.9	1	See Chart Below	
73.260	1068 377 025	End Plate D 3.6	1	See Chart Below	
73.260	1068 377 024	End Plate D 3.3	1	See Chart Below	
73.260	1068 377 020	End Plate D 3.0	1	See Chart Below	
73.260	1068 377 023	End Plate D 2.7	1	See Chart Below	
73.260	1068 377 022	End Plate D 2.4	1	See Chart Below	
73.260	1068 377 019	End Plate D 2.1	1	See Chart Below	
73.260	1068 377 029	End Plate D 1.8	1	See Chart Below	
75.140	1068 377 020	Steel Plate C	5	See Chart Below	
75.160	1068 377 021	End Plate C	1	See Chart Below	

6HP26A 61
1068 030
024
029 to 030
033
036 to 039
043 to 044
048 to 049
056
058 to 064
067 to 070
072 to 075
077



Kits Content

6HP26A 61 Kits Content

6HP26A 61 Overhaul Kit - 1068 298 032

6HP26A 61 Overhaul Kit – 1068 298 032						
Position #	ZF Part #	Description	Quantity	Where used 1068 030	Notes	
01.050	0734 317 372	Sealing Sleeve	2	All	Gearbox housing	
01.060	0734 317 370	Sealing Sleeve	1	All	Gearbox housing	
01.064	0734 317 371	Sealing Sleeve	1	All	Gearbox housing	
01.140	0501 321 922	Screw Plug	5	As needed.	Gearbox housing	
01.830	0734 319 735	Shaft Seal	1	All	Gearbox housing	
22.030	0734 319 703	Shaft Seal	1	6HP32A only	Torque converter	
22.074	0734 313 869	Round Sealing Ring	1	All	Torque converter	
22.150	0501 319 430	Sealing Ring	6	As needed.	Torque converter	
22.170/120	0501 320 263	Gasket	1	All	Torque converter	
22.480	0734 313 155	Round Sealing Ring	1	All	Torque converter	
22.500/120	0734 319 645	Shaft Seal	1	All	Torque converter	
10.010/170	0734 319 695	Shaft Seal	1	All	Oil supply	
10.020	0734 313 083	Round Sealing Ring	1	All	Oil supply	
10.040/160	0734 401 291	Piston Ring	1	All	Oil supply	
10.040/170	0734 401 295	Piston Ring	1	All	Oil supply	
10.070	0734 313 064	Round Sealing Ring	1	All	Oil supply	
10.084	0750 112 076	Usit Ring	14	All	Oil supply	
70.040	0501 320 476	Profiled Seal Ring	1	All	Coupling A	
70.050	0734 313 028	Round Sealing Ring	3	All	Coupling A	
70.090	0734 313 180	Round Sealing Ring	1	All	Coupling A	
70.090	0501 320 477	Profiled Seal Ring	1	All	Coupling A	
72.050	0734 313 147	Round Sealing Ring	1	All	Coupling B	
72.060	1043 317 001	Round Sealing Ring	1	All	Coupling B	
72.100	0734 313 147	Round Sealing Ring	1	All	Coupling B	
72.200	0734 317 386	Sealing Ring	2	All	Coupling B	
75.040	0734 313 180	Round Sealing Ring	1	All	Coupling C	
75.050	0734 313 783	Round Sealing Ring	1	All	Coupling C	
73.020	0734 313 046	Round Sealing Ring	1	All	Coupling D	
73.030	0734 313 007	Round Sealing Ring	1	All	Coupling D	
73.030	0734 313 029	Round Sealing Ring	1	All	Coupling D	
73.070	0734 313 008	Round Sealing Ring	1	All	Coupling D	
73.080	0734 313 033	Round Sealing Ring	1	All	Coupling D	
71.030	0734 313 007	Round Sealing Ring	1	All	Coupling E	
71.040	0734 313 148	Round Sealing Ring	1	All	Coupling E	
71.090	0734 313 040	Round Sealing Ring	1	All	Coupling E	
71.190	0734 317 256	Piston Ring	3	All	Coupling E	
71.190	0734 317 392	Sealing Ring	3	All	Coupling E	
37.170	0734 310 395	Shaft Seal	1	All	Front axle output	
36.020	0734 319 649	Shaft Seal	1	All	Rear axle output	
36.020	0734 319 763	Shaft Seal	1	All	Rear axle output	
36.130	0734 313 095	Round Sealing Ring	1	All	Rear axle output	

Continued on next page.



Kits Content

6HP26A 61 Kits Content

6HP26A 61 Overhaul Kit – 1068 298 032 (continued)

Position #	ZF Part #	Description	Quantity	Where used 1068 030	Notes
38.190	0501 214 941	Screw Plug	1	All	Distributor
38.360	0501 321 921	Screw Plug	1	All	Distributor
38.540	0501 323 084	Gasket	1	All	Distributor
35.076	0734 319 736	Shaft Seal	1	All	Front axle differential
03.010/120	0501 321 921	Screw Plug	3	All	Filter
03.010/120	0734 313 176	Round Sealing Ring	1	All	Filter
03.010/130	0734 313 803	Round Sealing Ring	2	All	Filter
27.600/010	0501 320 086	Sealing Ring	1	All	Filter
03.050	0501 322 155	Gasket	1	All	Filter
03.050	1068 303 012	Pan Gasket	1	All	Filter
27.460/020	0501 321 776	Gasket	2	All	Mechatronic
27.460/030	0501 321 777	Gasket	2	All	Mechatronic
27.570/120	0501 209 253	Round Sealing Ring	2	All	Mechatronic
06.010	0734 319 801	Shaft Seal	1	All	Gearshift system
24.030	0734 313 144	Round Sealing Ring	1	All	Parking lock